



Dart Hawkesbury
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Canada

Tel (613) 632-5200

D066-1016-115
Job Sheet 167510



Part No: D066-1016-115

Job Qty: 1 ea

Part Name: R66 Heli-Utility-Basket™ fixed provisions, full



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/2/17

Job Tracking No:

Due Date: 11/15/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/15/17	0.00	0.00	Start up container		<i>SL</i> NOV 22 2017
110	Packaging	1 pcs		11/15/17	0.00	0.00			<i>SL</i>
120	QC	1 pcs		11/15/17	0.00	0.00	QC4		<i>SMB</i>
125	DC	1 pcs		11/15/17	0.00	0.00	DC		<i>SL</i>
130	Packaging	1 pcs		11/15/17	0.00	0.00	Packaging3		<i>SL</i>
140	QC21-FG	1 Ea		11/15/17	0.00	0.00	QC21		<i>SL</i> NOV 22 2017

Part Op 125 - Photocopy bluefile & type labels per PPP D066-1016-115 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D066-1016-115 Location:

Job Allocations

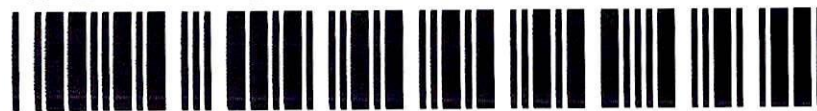
Operation	Component Part	Required	Inventory	Allocated	Std Qty
140-Packaging <i>90</i>	✓ AN4-12A <i>SO11180</i>	8	42	0	0
	✓ D5350-041 <i>SO11183</i>	1	2	0	0
	✓ D5350-043 <i>SO11172</i>	1	1	0	0
	✓ D5352-1 <i>SO11175</i>	4	100	0	0
	✓ D5354-041 <i>SO11172</i>	1	2	0	0
	✓ D5354-042 <i>SO11169</i>	1	2	0	0
	✓ D5355-041 <i>SO11169</i>	2	0	0	0
	✓ D5358-1 <i>SO11169</i>	2	6	0	0
	✓ D5445-041 <i>SO11183</i>	1	0	0	0
	✓ D5445-042 <i>SO11173</i>	1	0	0	0
	✓ MS20392-4C57 <i>SO11165</i>	4	10	0	0
	✓ MS24665-229 <i>SO11164</i>	4	149	0	0
	✓ MS27151-7 <i>SO11162</i>	8	26	0	0
	✓ NAS1149D0463J <i>SO11162</i>	8	1,695	0	0
	✓ NAS1149F0563P <i>SO11159</i>	4	180	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S012262

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R66 Heli – Utility – Basket fixed provisions, full

PART NO: D066 – 1016 – 115
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/22/17 Job No: 167510
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5.0 PARTS LIST

Qty -011	Qty -012	Qty -111	Qty -113	Qty -115	Qty -121	Qty -123	Part Number	Description
X							D066-1016-011	R66 QR HELI-UTILITY-BASKET, LH
	X						D066-1016-012	R66 QR HELI-UTILITY-BASKET, RH
		X					D066-1016-111	CROSSTUBE CLAMP KIT
			X				D066-1016-113	CROSSTUBE CLAMP + LONGITUDINAL BEAM KIT
1	1			X			D066-1016-115	BASKET MOUNTING PROVISIONS KIT
					X		D066-1016-121	FWD LID GAS SPRING UPGRADE (OPTIONAL)
						X	D066-1016-123	FWD FIXED STEP UPGRADE (OPTIONAL)
1							D5337-011	BASKET ASSEMBLY, LH
	1						D5337-012	BASKET ASSEMBLY, RH
					2		D3953-17	GAS SPRING SPACER
					1		D3953-19	GAS SPRING BRACKET
					1		D3953-21	GAS SPRING BRACKET
					2		D3953-3	GAS SPRING STUD
					2		D3953-7	GAS SPRING SPACER
					2		D3953-9	GAS SPRING WASHER
					1		D3969-7	GAS SPRING
				1			D5350-041	R66 FWD CROSS BEAM ASSEMBLY
				1			D5350-043	R66 AFT CROSS BEAM ASSEMBLY
		4	4	4			D5352-1	CUSHION
		1	1	1			D5354-041	R66 FWD CLAMP ASSEMBLY, LH
		1	1	1			D5354-042	R66 FWD CLAMP ASSEMBLY, RH
		2	2	2			D5355-041	R66 AFT CLAMP ASSEMBLY
1	1						D5357-041	STRUT ASSEMBLY
		2	2	2			D5358-1	COVER PLATE
			1	1			D5445-041	LONGITUDINAL BEAM ASSEMBLY, LH
			1	1			D5445-042	LONGITUDINAL BEAM ASSEMBLY, RH
						1	D5510-041	FWD STEP
					2		AN310C4	NUT, CASTELLATED
					4		AN3-14A	BOLT
			8	8			AN4-12A	BOLT
						2	AN4-14A	BOLT
				4			MS20392-4C57	PIN
					4		MS21042L3	NUT
						2	MS21042L4	NUT
				4			MS24665-229	COTTER PIN
					2		MS24665-300	COTTER PIN
		8	8	8			MS27151-7	STAMPED NUT
					2		NAS1149C0432R	WASHER
			8	8		4	NAS1149D0463J	WASHER
				4			NAS1149F0563P	WASHER
					8		NAS1149F0332P	WASHER

Change Record

PAGE 1 OF 1

Part Number: D066-1016-011

Description: QUICK RELEASE HELI-UTILITY BASKET, LH

[illegible]